

area, cost, and physically how large you need your completed unit to be. In general, the RV lamp creates the largest fire unit and auto lamp units the smallest.

TECHNICAL

Sockets: sockets can be any kind that fit the lamps you intend to use, or one can solder leads directly to the lamp contacts or base. If sockets are available, I strongly advise that you use them as this makes replacing a lamp much easier and the socket can be firmly attached to whatever you use as a base for the fire unit.

SOURCE

Wire should be at least 16 gauge stranded from the lamps to the flashers and from the flashers to a common buss bar or terminal strip. The single wire from the terminal strips to the switch and from the switch to the battery must be 12 gauge minimum. The reason the switch must be rated at 20 amps and the power leads to and from the battery must be at least 12 gauge is that the amperage in the system is a lot more than you may think if you are not familiar with low voltage circuits. Usually the best lamps for this effect are about 50 watts. Using Ohms law, watts equal the voltage times the amperage (W=VA), we find that a single 50 watt lamp at 12 volts equals 4.16 amps (50 = 12xA; 50/12 = A; 4.166=A). A 25 watt lamp would pull 2.08 amps. I suggest using six to nine lamps for this effect. Let's figure the amperage if all nine lamps happen to be on at the same time. We can multiply 4.16 times nine to get 37.44 amps or we can use the formula W=VA to find that 450 watts divided by 12 volts equals 37.5 amps. Either way, we are exceeding the capacity of both the switch and the wire. However, we can do what electric companies call de-rating. Since the flashers are not precision devices, the lamps are going to flash randomly and the probability is that even if all nine lamps are on at the same time (very unlikely), the time duration will be very short. In fact each lamp is only on for about half the time, so by averaging, that means the current will actually be about 18 amps at the worst. If you are using lower wattage lamps, you can figure the amperage for yourself or you can simply stick with the wire for the 50 watt situation and know that you are O.K. I'm not sure if standard auto flashers will handle 100 watt lamps since I have never tried it. I feel this would probably be too bright for most situations. However, if you need a very bright effect, try 100 watt lamps and perhaps a flasher for a tractor trailer rig. If any readers try this, please e-mail and let me know how it works.

Now for the power for our effect. If you buy or build a power supply, make sure it is rated for 100 percent of the amperage your effect can generate. Even though we de-rated the wire and switch because of the flashing effect, most power supplies have fast blow fuses or breakers that will pop when their amperage is exceeded even for a very short time. When it comes to batteries, any combination that equals 12 volts will work just fine. The question is for how long. If your effect has to be small and self contained, a series of C or D cells will probably do the trick if the effect doesn't have to last more than a few minutes. Lantern batteries, the square six volt kind, are another good solution. They will last a bit longer than the C or D cells and will take up little more room. The best battery I have found is a lawn tractor battery. It is a wet cell, 12 volt battery that looks like a half size version of your car battery. It is a very powerful power supply in a very small package. It will run a nine light effect for an hour or more. In addition, it is designed to be recharged. A small 12 volt trickle charger can recharge it between shows. The battery costs between \$30 and \$50 at most discount stores that sell riding mowers and lawn tractors. The charger will run about \$25 at auto stores or discount stores like Wal-Mart, Home Quarters, and K-Mart. Another source for small but guite powerful batteries is the sealed, lead/acid batteries like those used in emergency exit lights. They come in many sizes from about the size of a cigarette pack to three or four inches in each direction. These are available from electronic stores and catalogs such as Allied, Newark, and Digi-Key.

Now it is time to actually build our effect. First, we have to determine just how the effect is to be used. One problem with the flashers is that they make an audible click as they cycle on and off. Whether or not this sound is objectionable depends on the size of the stage, the type of show (loud



the wiring harder than it should be.





SOURCE

Both can be used; you just have to connect a lamp across any two of the three contacts and move the wires from one contact to another until it works. The third contact is then simply ignored.

Finally, for the fire unit itself, attach the sockets to a piece of plywood, ½ inch or ¾ inch. You can space the sockets as close as the lamps and wiring convenience will allow. The plywood base should be 2 inches or 3 inches larger than your socket layout to allow ample room to attach color media. The easiest way to do the color media is to start with a sheet of clear. Next cut small, odd shaped pieces of scrap gel (leftovers from cutting gel for lighting instruments) and Scotch tape them to the clear sheet. Anything from 2 inches to 6 inches across is fine and the more irregular in shape and size, the better. Next, wad the sheet up into a tight little ball, then lay it out flat again. At this point you might have to repair your tape job in a few places. In this crumpled state, the gel sheet can be shaped into a self supporting dome that can then be stapled or taped to the plywood base over the lamps. It is best if there is at least an inch or two between the lamps and the gel. There is no fire danger if the gel touches a lamp, but the effect looks better if each lamp lights up several gel pieces as it flashes. If the gel dome will be visible to the audience, a bit of artistic dusting, mostly around the bottom, with flat black spray paint will help to make it look like coals or embers. If the effect is to be in a trash can or other "out-ofsight" location, the crumple and spray can be eliminated. Just place a piece of screen wire or chicken wire over the lamps and lay the gel pieces on top. You still need to tape them together so that air currents won't shift the gel away.

When doing the wiring, lay it out in as neat and orderly a manner as possible. Group the wires together and fasten firmly to the base where the bundle of wires goes to the flasher box. If you use nine lamps, that means you will have 10 wires going from the lamp unit to the flasher box, nine to the individual flashers and one from the terminal strip to the battery. Use tie wraps, tape, or something to create a neat bundle.

Next issue: Part II, Fire Effects for the Stage; using fluorescent starters and ballasts.

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